

## Curing times

FIS VW Plus High Speed  
FIS V Plus  
FIS VS Plus Low Speed

Temperature at anchoring base [°C]	Maximum processing time $t_{work}$			Minimum curing time $t_{cure}$ <sup>1)</sup>					
	FIS VW Plus High Speed	FIS V Plus	FIS VS Plus Low Speed	FIS VW Plus High Speed		FIS V Plus		FIS VS Plus Low Speed	
	[min.]	[min.]	[min.]	[hrs.]	[min.]	[hrs.]	[min.]	[hrs.]	[min.]
-10 – -5 <sup>2)</sup>	–	–	–	12	–	–	–	–	–
> -5 – 0 <sup>2)</sup>	5	–	–	3	–	24	–	–	–
> 0 – +5 <sup>2)</sup>	5	13	–	3	–	3	–	6	–
> +5 – +10	3	9	20	–	50	–	90	3	–
> +10 – +20	1	5	10	–	50	–	60	2	–
> +20 – +30	–	4	6	–	–	–	45	–	60
> +30 – +40	–	2	4	–	–	–	35	–	30

1) In wet concrete or water filled holes the curing times must be doubled.

2) Minimal cartridge temperature +5 °C